

FIG. 1

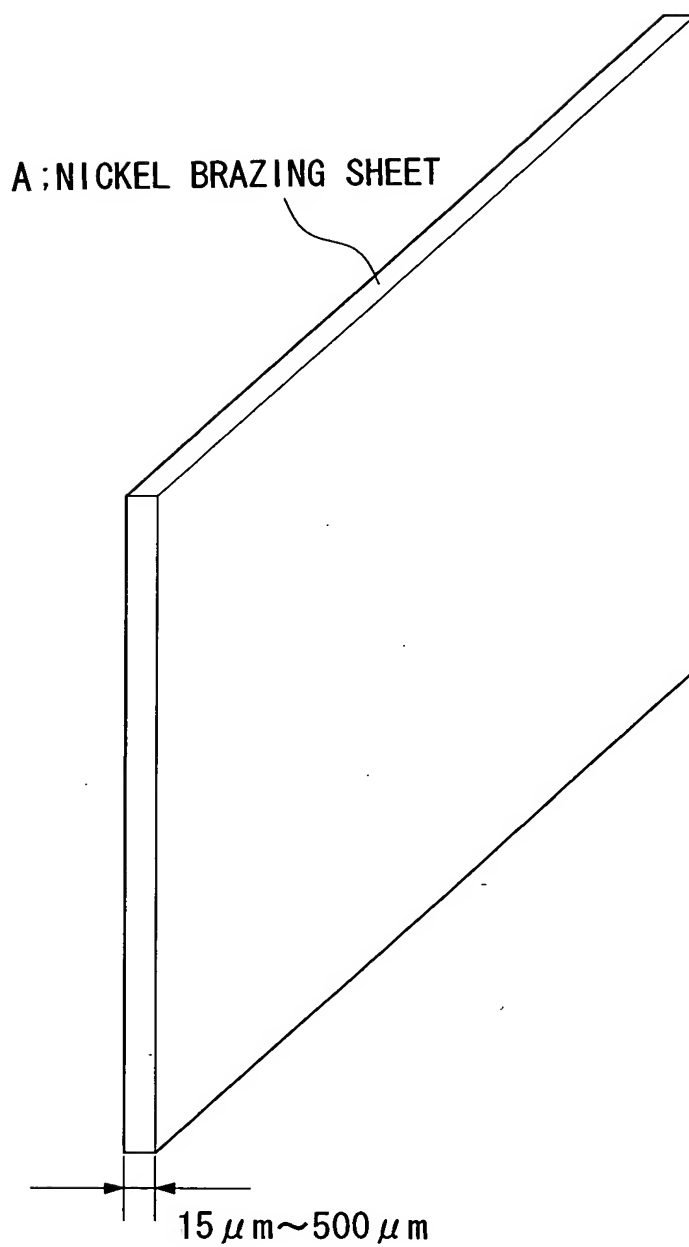


FIG. 2

1; POWDER OF NICKEL BRAZING
FILLER METAL COMPOSITION

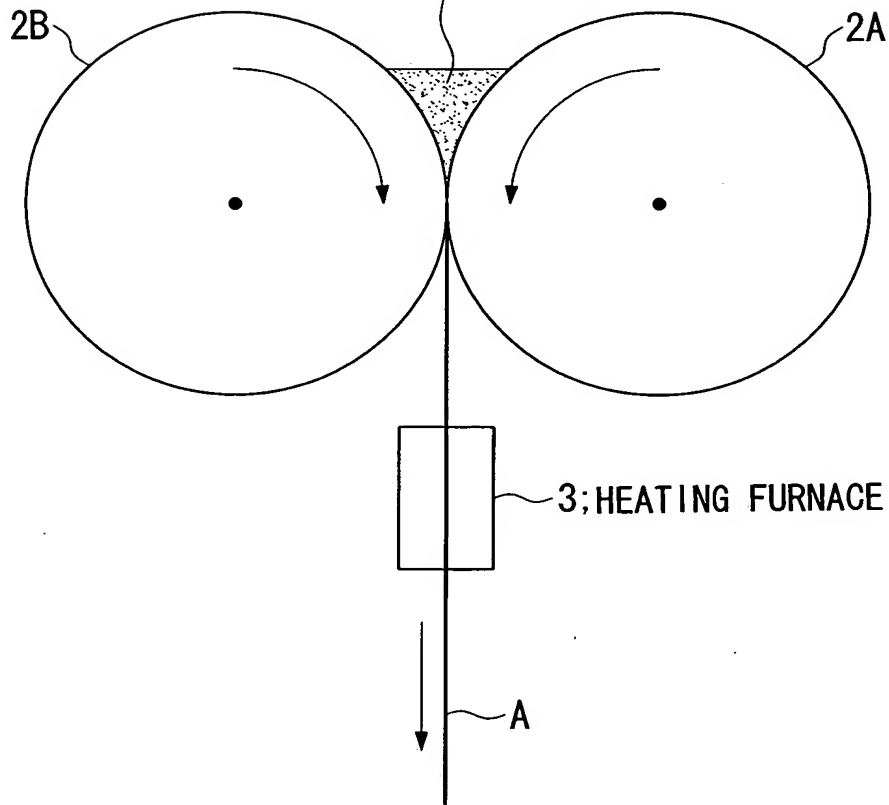


FIG. 3

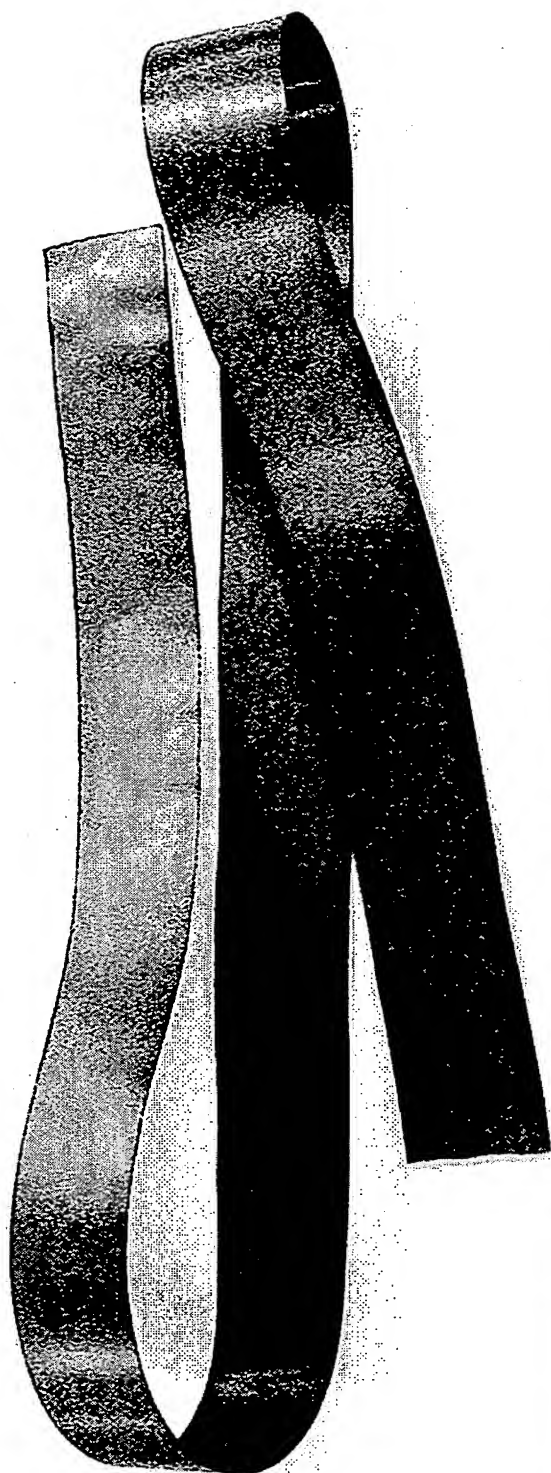


FIG. 4

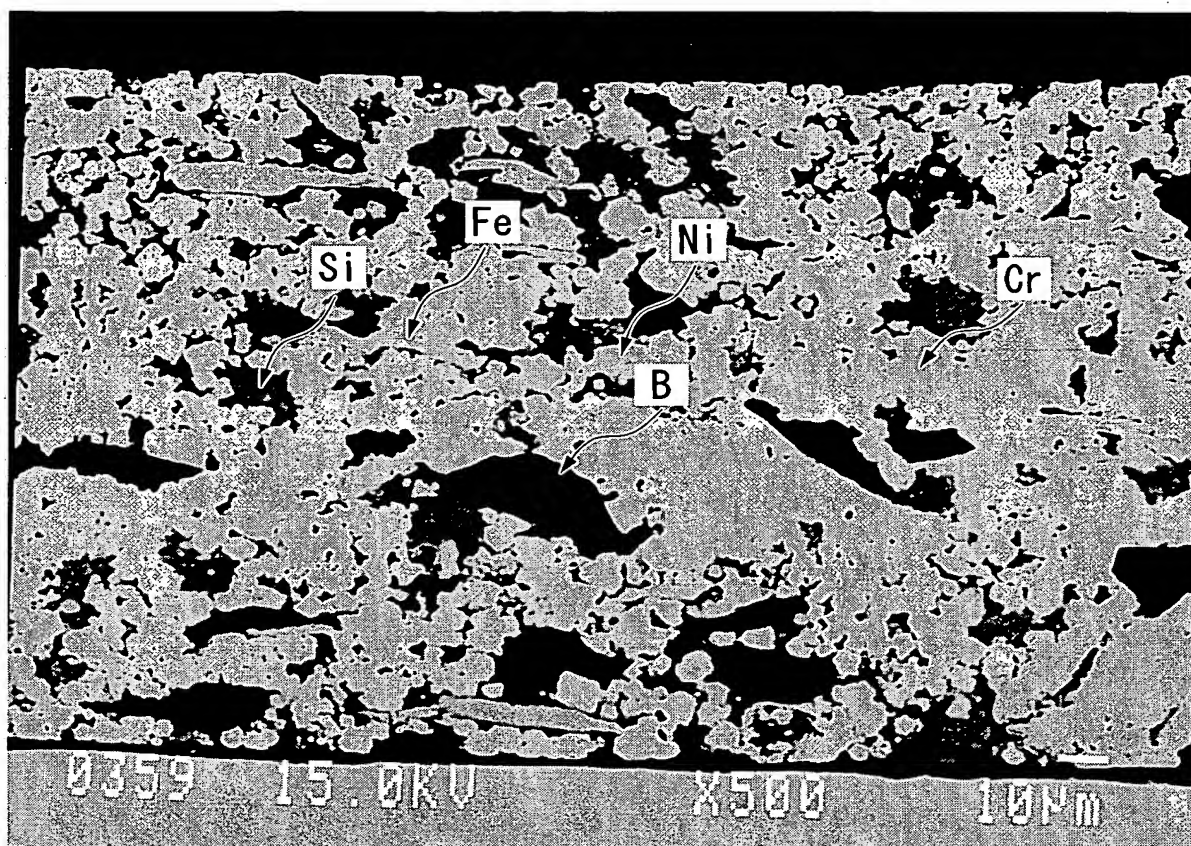
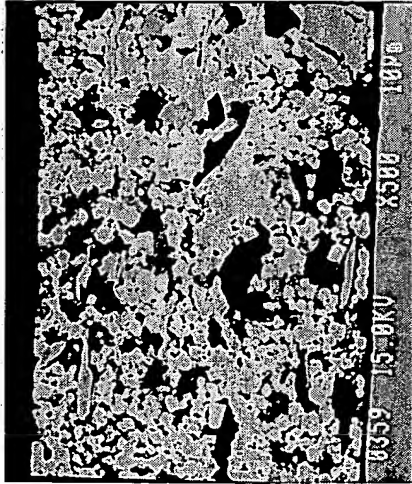
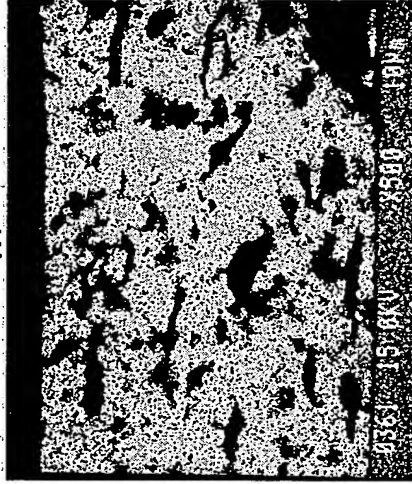


FIG. 5

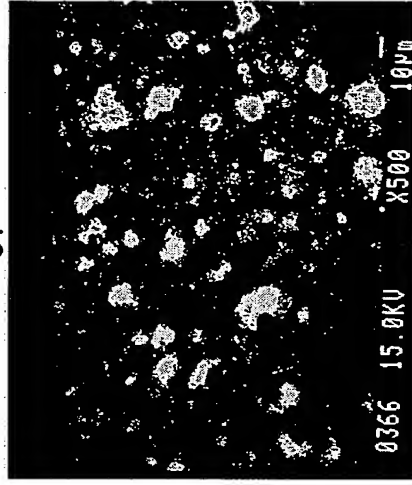
IMAGE



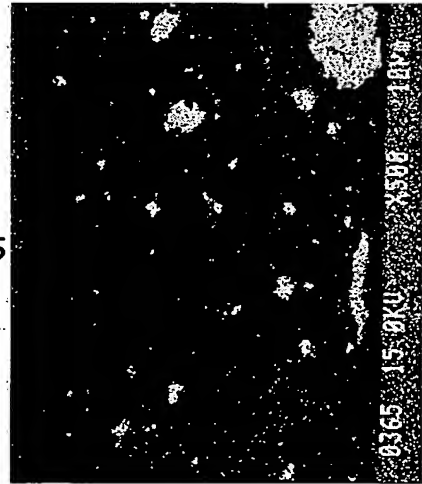
Ni



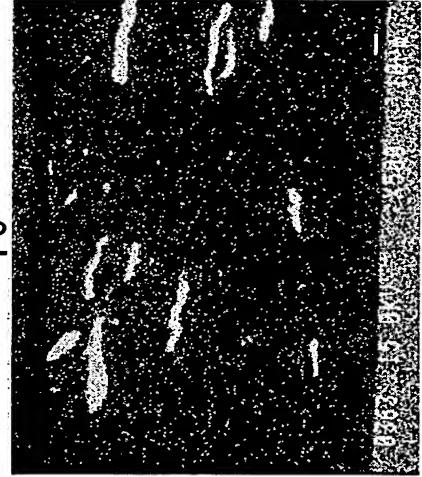
Si



Cr



Fe



B

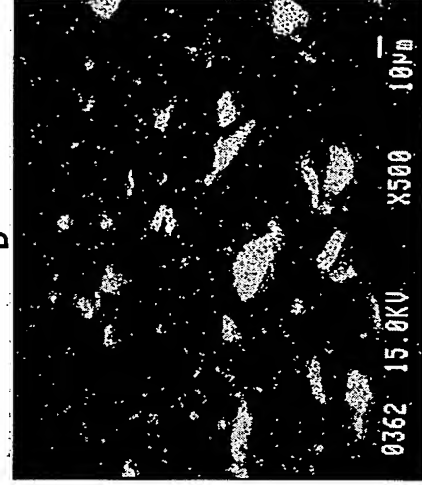


FIG. 6

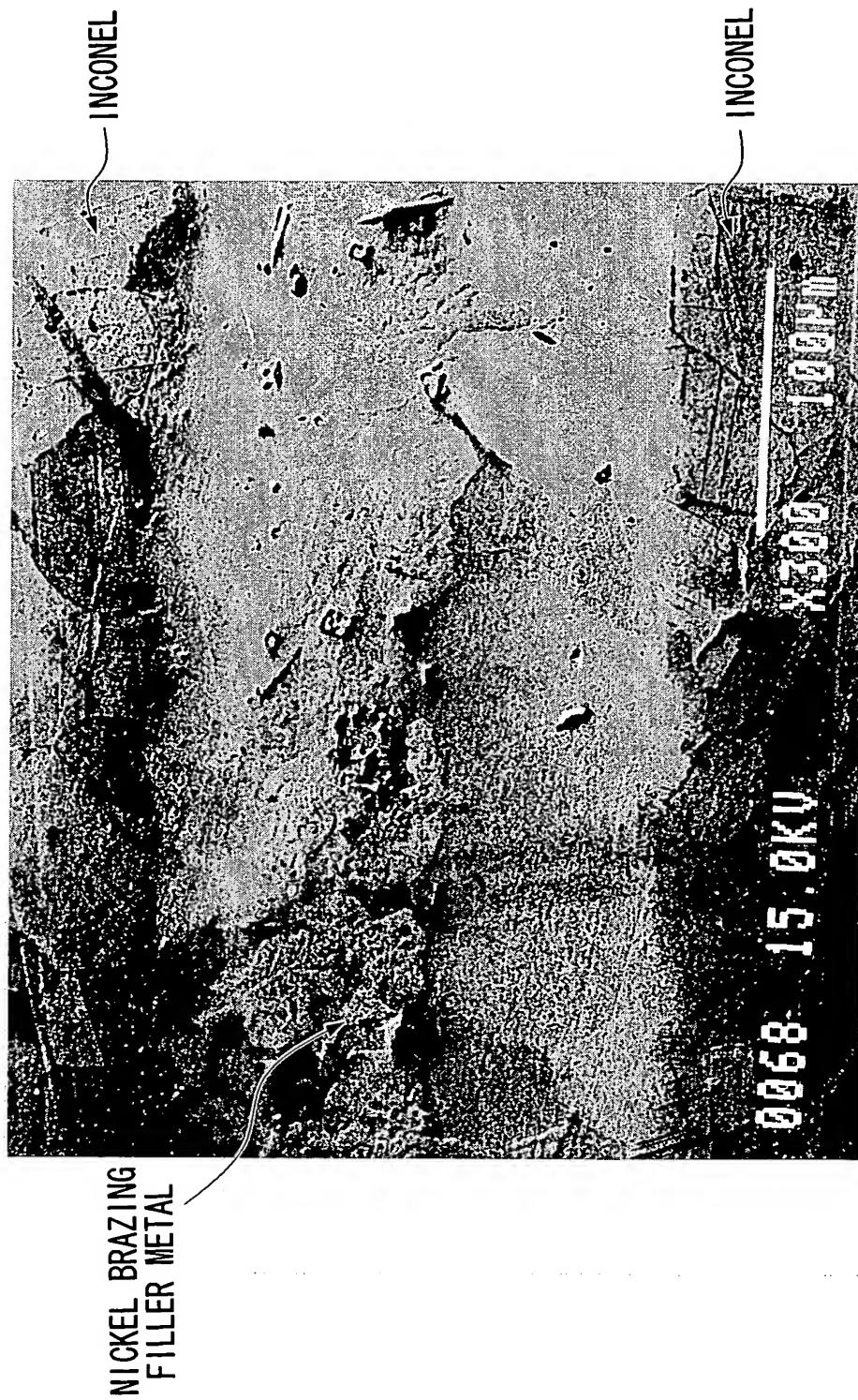
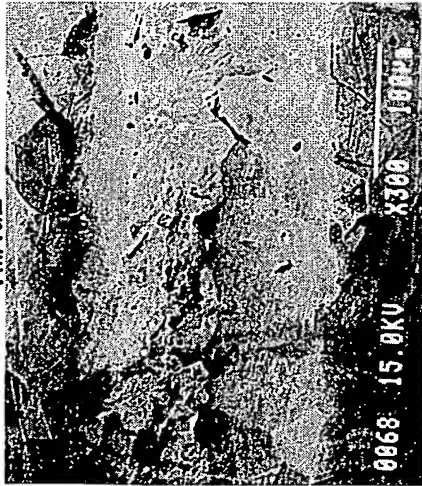
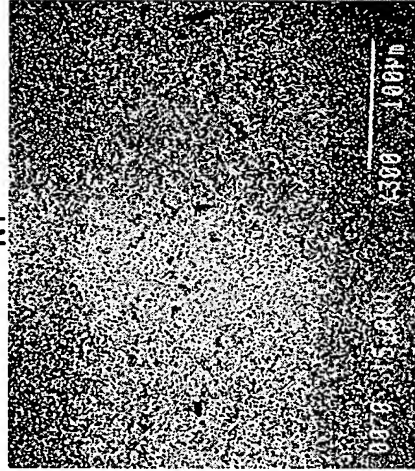


FIG. 7

IMAGE



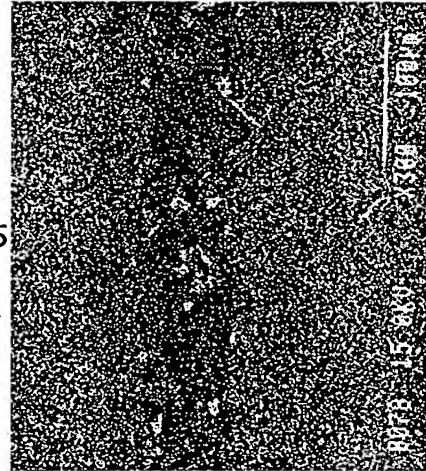
Ni



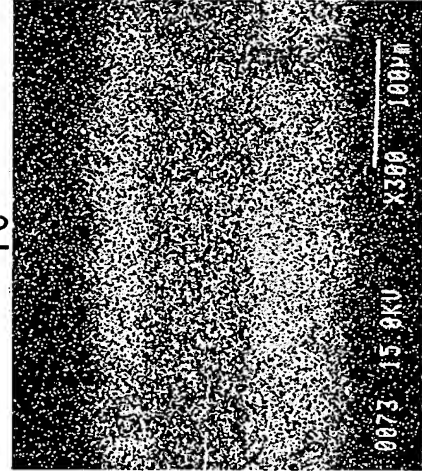
Si



Cr



Fe



B

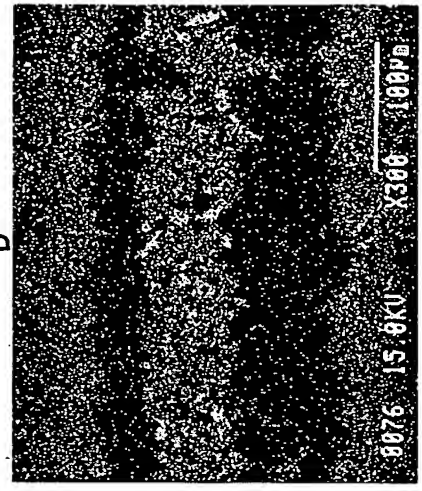


FIG. 8A

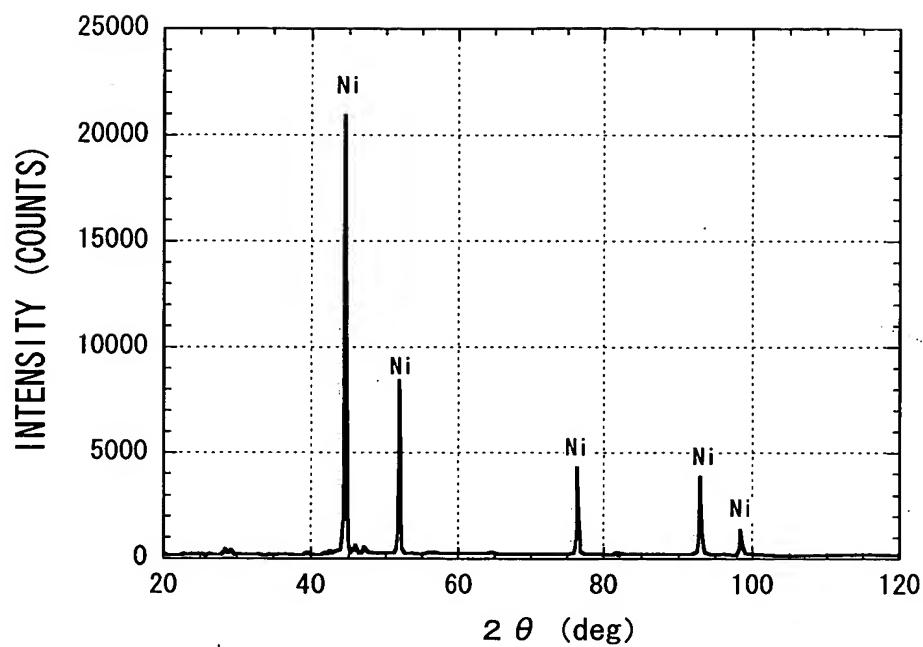


FIG. 8B

